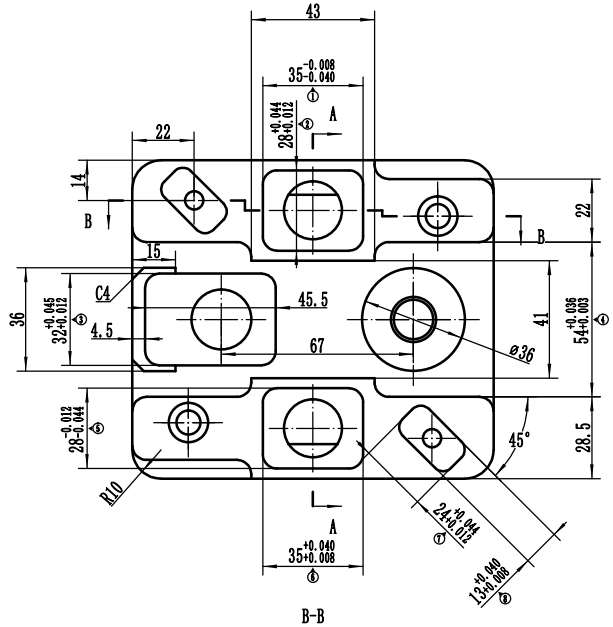

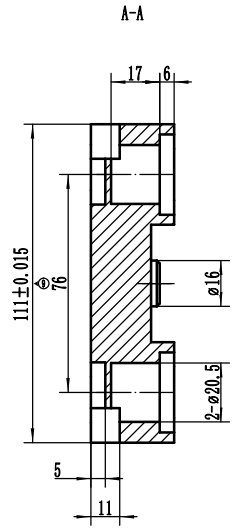

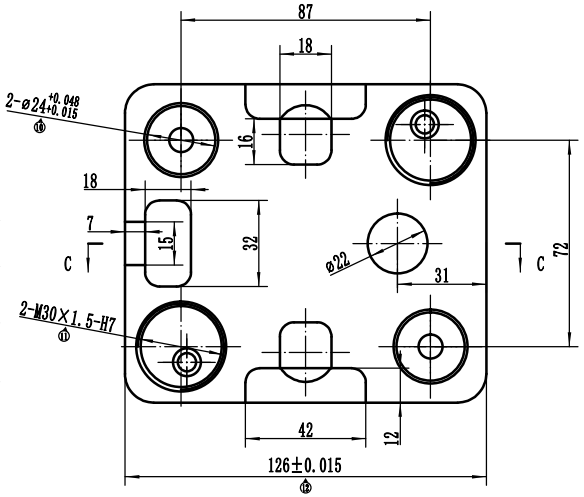

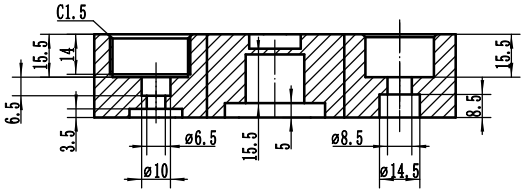

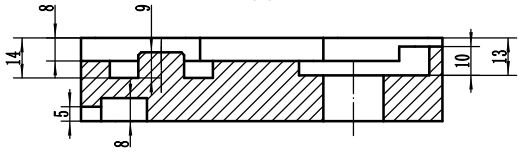

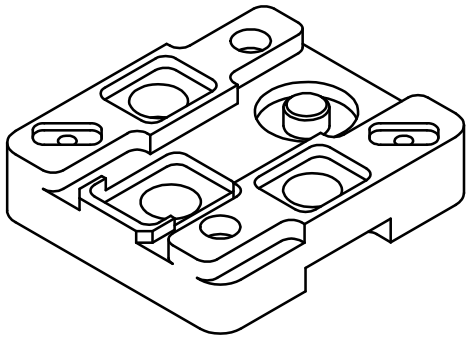

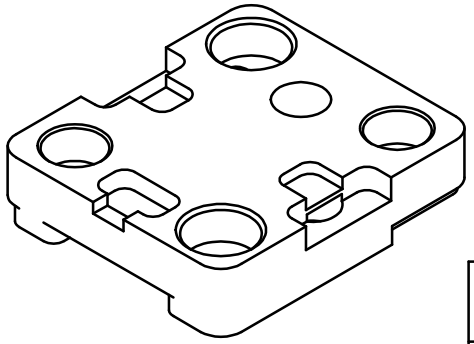

技术要求

未标注倒角C1

未标注圆角R5

未标注尺寸公差±0.05

未标注角度公差±0.2°

表面不得使用砂纸等物品打磨

+0.2 +0.1　　-0.2 -0.3　　Ra3.2

现代加工技术赛项	顶板	图号	比 例	竞赛时长
		XDJG-3	1:1	300分钟
2024年甘肃省职业院校技能大赛（中职组）		共 6 张		第 3 张